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REVACRYL[™] AE 3020 is a finely dispersed, aqueous dispersion of an acrylic ester-styrene copolymer designed for construction applications including waterproofing and ceramic tile adhesives. The dispersion contains an anionic emulsifier system and is free from film forming aids, solvents and plasticizers.

For further information regarding this product please refer to:

Construction Synthomer

eMail: Construction@synthomer.com

Property	Typical Value	Unit	Method ¹
Solids Content	50	%	ISO 3251
pH Value	7,5		ISO 976
Viscosity (23°C, 100 1/s)	250	mPas	ISO 3219
Viscosity (Brookfield RVT 3/20)	2000	mPas	ISO 1652
Glass Transition Temperature	- 2	°C	
Density	1,04	g/cm³	
Mean Particle Size	0,1	μm	
Minimum Film Forming Temperature	0	°C	
Surface Tension	42	mN/m	
Water Absorption (24h)	12	%	
Tensile Strength	4	N/mm²	
Elongation at Break	1200	%	

¹ internal method based upon the specified norm

Application Advice

REVACRYL™ AE 3020 is used in a range of applications including liquid applied membranes for waterproofing, ceramic tile adhesives and mortar repair.

When applied neat to substrates above the minimum film forming temperature (MFFT) REVACRYL™ AE 3020 forms a clear, slightly tacky film. The low MFFT of the product has been achieved exclusively by optimising the styrene/acrylic ester ratio in the polymer; enabling end products that form films without film forming additives and plasticizers. REVACRYL™ AE 3020 is suitable in particular for production of elastic coatings with high extensibility and low water absorption.

REVACRYL™ AE 3020 is highly compatible with conventional fillers and pigments. When making formulations with very high pigment concentrations or fillers with a large specific surface, a wetting agent can be added to improve product stability if necessary. DEHYDRAN® 1620 is recommended as effective defoamer.

 $REVACRYL^{\intercal} AE 3020 is preserved against bacterial and fungal attack. As usual, manufacturers of finished products made with <math display="block">REVACRYL^{\intercal} AE 3020 are advised to assess the microbial stability of their products and add appropriate preservatives if necessary.$

For additional information, please contact our Technical Service team.

Shipping and Storage

This product is supplied in road tankers or in non-returnable plastic drums secured by a lid with clamping ring or in non-returnable palletized bulk containers (net volume 1000 L). The product must be protected from frost and exposure to direct sunlight. Storage temperatures between +5 °C and +30 °C are recommended. The product contains in-can preservation to protect it against microbiological attack during transportation. For protection against microbiological contamination during storage stringent plant hygiene is essential. Depending on the storage conditions addition of suitable preservatives may be necessary. Care must be taken that drums and containers are properly closed. During storage, shipping and handling contact with metal surfaces that are not corrosion protected must be avoided.

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When stored properly, the product has a shelf life of 12 months from the date of delivery.

Product Safety

Before handling, please read the Safety Data Sheet of this product for advice on safety, use and disposal.